# **Fibsol ECO Force Cellulose Fibres**

## **TECHNICAL DATA SHEET**

## Cellulose Micro fibres for concrete and mortar reinforcement

#### **Product Information**

#### 1. Properties

1.1 Appearance: Grey fibre

1.2 Fibre Type: Recycled Cellulose 2.1 mm
 1.3 Description: Round and un-crimped pellets

1.4 Fibre Diameter: 18 µm

1.5 Fibre count per gram: 720 x 10<sup>6</sup> (Calculated)

1.6 Surface Area; 25 000 cm<sup>2</sup>/g

1.7 Flash point: 300 °C
1.8 Auto Ignition Temperature: Absent
1.9 Physical State: Solid
1.10 Moisture Regain: 85%

1.11 Solubility in water: Not soluble

1.12 Tensile Strength: 620 to 896 N/mm² min
1.13 Packaging: 600g water soluble bags

#### 2. Typical use in Concrete / Cementitious applications

#### 3. Advantages

- 3.1 Reduces plastic settlement and plastic shrinkage cracking in concrete formed during hardening stages
- 3.2 Provides 3 Dimensional Reinforcing in concrete for crack control
- 3.3 Reduces water permeability thus helping to prevent from dampening as well as helping to avoid corrosion in reinforcing steel used in concrete
- 3.4 Engineered in pellets for improved distribution in concrete matrix
- 3.5 Improves concrete hydration
- 3.6 Adds Impact and abrasion resistance
- 3.7 Increase shatter and spalling resistance
- 3.8 Explosive spalling resistance
- 3.9 Sustainably sourced from recycled paper

**Caution:** The addition of fibres helps to effectively limit plastic shrinkage and reduce cracks normally formed during dry shrinkage of concrete as well as improving other properties of the same. <u>It must not, however, be used as a replacement for structural or load bearing reinforcement materials.</u>

#### 4. Dosage rate and directions for use

- 4.1 Dosage: 600 g/m³ to 1500 g/m³ (depending on Engineer's specifications) or approximately 0.2% by volume.
- 4.2 Directions for use:

<u>Transit mixer</u>: Simply add fibre bag in to revolving truck mixer, according to dosing recommendations.

<u>Mixer</u>: Sprinkle fibres in the rotating mixer on top of sand and stone. Allow dry aggregates to mix for 30 seconds, add cement, balance of water and allow rotating as usual;

<u>Manual mixing</u>: For best results, sprinkle fibres over dry aggregates (sand/stone) and manually mix as usual, add cement and mix once more before adding water